

- 1. MATERIALS SHALL BE GRAY CAST IRON, ASTM A48, GRADE 30B.
- 2. THE MANUFACTURER'S IDENTIFICATION AND CASTING NUMBER AND THE COUNTRY WHERE CAST, SHALL BE DISTINCTLY CAST ONTO EACH RING.
- 3. DRAFT AND SHRINKAGE ALLOWANCE SHALL BE IN ACCORDANCE WITH NORMAL FOUNDRY PRACTICE.
- 4. FINISH BY REMOVING FINS AND FLASHING; PAINT WITH BLACK ASPHALT COATING.
- 5. WEIGHT: APPROXIMATELY 23 LBS.

AND NOT THE REPORT OF THE REPORT	TRAVIS COUNTY WATER CONTROL AND IMPROVEMENT DISTRICT No. 17 STANDARD DETAILS	VALVE BOX CASTING COLLAR (PAVING RING)	
	ADOPTED: 03/01/2016	THE ARCHITECT/ENGINEER ASSUMES RESPONSIBILITY FOR APPROPRIATE USE OF THIS STANDARD.	DETAIL NO. W/WW12