

NOTES:

- 1. MATERIAL SHALL BE GRAY CAST IRON, ASTM A48, GRADE 30B.
- 2. TYPICAL FILLET IS 3/16" RADIUS
- 3. LETTERING SHALL BE 1 1/2" HEIGHT AND LOCATED AS SHOWN.
- 4. THIS LID FITS INSIDE 6" I.D. PIPE.
- 5. THE MANUFACTURER'S IDENTIFICATION, CASTING NUMBER, AND THE COUNTRY WHERE CAST, SHALL BE DISTINCTLY CAST ONTO EACH LID.
- 6. DRAFT AND SHRINKAGE ALLOWANCE SHALL BE IN ACCORDANCE WITH NORMAL FOUNDRY PRACTICE.
- 7. FINISH BY REMOVING FINS AND FLASHING; PAINT WITH BLACK ASPHALT COATING.
- 8. WEIGHT: APPROXIMATELY 13 LBS.



TRAVIS COUNTY WATER CONTROL AND IMPROVEMENT DISTRICT No. 17
STANDARD DETAILS

VALVE BOX CASTING LID (NOT IN PAVEMENT)

ADOPTED:

03/01/2016

THE ARCHITECT/ENGINEER ASSUMES RESPONSIBILITY FOR APPROPRIATE USE OF THIS STANDARD.

DETAIL NO. W/WW14